



cartotecnica esse-bi srl

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DECLARATION OF CONFORMITY OF MATERIALS AND ARTICLES INTENDED FOR CONTACT WITH FOODSTUFFS

Here is stated that the product supplied to you:
EASY BAKE TRAY BROWN/BROWN + FILM PET 12 My

It conforms to:

To the following Community EEC legislations:

- *Regulation 1935/2004/EC;*
- *In accordance with EC Regulation 2023/06 (GMP) easy bake are produced in compliance with the general rules on good manufacturing practices;*
- *Regulation 10/2011/EC and subsequent updates and changes;*

And to the following Italian legislation:

- *DPR 777/82 and subsequent updates and changes;*
- *Ministerial decree 21/03/1973 and subsequent updates and changes.*

The product mentioned above is manufactured from the following materials/substances:

TRAY:

Papers: KKK/222/E suitable for direct contact only with dry food;

Starch: (side not in contact with food) Suitable for use in the production of corrugated products for food use

EASY BAKE:

Brown grease proof paper 65 g/m² + Avana Kraft Paper 70 g/m² + Brown grease proof paper 65 g/m² (side not in direct contact with food);

Film PET 12 My (side in direct contact with food) suitable for direct contact with food;

Forming Glue (side not in direct contact with food) suitable for food paper packaging

Notes for use: In traditional oven 180°C – 200°C

It is stated that the product contains substances subject to restrictions in the legislations mentioned above.

The material complies with global migration limits and specific restrictions under the following test conditions:

Global migration:

Simulant solvent	Test conditions		Overall migration	Uncertainty
Description	Time	Temperature	mg/dm ²	± mg/dm ²
10% of ethanol in deionised water	4 hours + 10 days	100°C + 40°C	< 1 #	-
3% of acetic acid in deionised water	4 hours + 10 days	100°C + 40°C	< 1 #	-
Rectified olive oil	2 hours + 10 days	175°C + 40°C	< 2 #	-

#Quantification limit (LOQ)

Measurement Expanded Uncertainty (± U) associated with the measure with coverage factor K = 2 and a confidence level of 95%

Restricted substances:

Compound /Element	Content mg/kg	Uncertainty ± mg/kg	Content mg/dm ²	Theoretical specific migration* mg/kg	Specific migration limit (Reg. 10/2011/EU) mg/kg
1,1,1-trimethylolpropane	< 1 #	-	< 0.003	< 0.02	6
Acetaldehyde	< 1 #	-	< 0.003	< 0.02	6
Terephthalic acid	< 1 #	-	< 0.003	< 0.02	7.5
Isophthalic acid	< 1 #	-	< 0.003	< 0.02	5
Ethylene glycol (EG) + Diethylene glycol (DEG)	17.8	± 1.8	0.05	0.3	30
Tri-n-butyl acetyl citrate	259.8	± 26.0	0.7	4.0	60 expressed as the sum of the substances

Quantification limit (LOQ)

Compound	Content mg/kg	Uncertainty ± mg/kg	Limit of content (Reg. 10/2011/EU) mg/kg	Content mg/dm ²	Theoretical specific migration* mg/kg	Specific migration limit (Reg. 10/2011/EU) mg/kg
2,4-toluene diisocyanate (expressed as NCO)	< 0.1 #	-	1	< 0.0003	< 0.002	ND = 0.01
2,6-toluene diisocyanate (expressed as NCO)	< 0.1 #	-	1	< 0.0003	< 0.002	ND = 0.01
diphenylmethane-2,4'-diisocyanate (expressed as NCO)	< 0.1 #	-	1	< 0.0003	< 0.002	ND = 0.01
diphenylmethane-4,4'-diisocyanate (expressed as NCO)	< 0.1 #	-	1	< 0.0003	< 0.002	ND = 0.01

Quantification limit (LOQ)

Note: material weight = 2.6 g/dm².

It is assumed a 100% migration of the content of the compound and it is applied the conventional factor equal to 6 dm²/kg.

The material contains substances regulated by Reg. 1333/08 / EC and 1334/08 / EC ("dual use" additives):

Silicon dioxide E551

Phosphoric acid E338

Stannous (II) chloride (1) E512

(1) This substance is used as an adjuvant in the polymerization process or as an auxiliary substance in polymerization and its use is permitted in accordance with Article 6, par. 4 (b) of Reg. 10/2011 / EC. The substance is listed in the Ordinance 817.023.21 of the DFI (Switzerland) on materials and objects intended to come into contact with food, with SML = 12 mg / kg.

This declaration is valid before any subsequent and further processing and / or transformation performed by you on the material provided.

The industrial or commercial use of the material referred to in this declaration shall not exclude the verification of its conformity with the rules in force of competence and of the technological suitability for the purpose for which it is intended.

This declaration is valid from the date below and will be replaced in the presence of substantial changes in the production of material capable of changing certain essential requirements for compliance or when the legislative references mentioned are modified and updated to require a new verification for compliance purposes

It is the user's responsibility to ensure that the packaging is used appropriately and is suitable for intended use.

Lurago D'Erba, 05.05.2023


Cartotecnica Esse-Bi S.r.l.